





"Like a warm and enveloping fabric that accompanies my every move"

"The tactile sensations of hand woven fabrics"

A surface with a soft finish, characterized by a light and original graphic design.

Available in 3 rectifed sizes: 30x60, 60x60, and 20x60,
the texture is reminiscent of a woven fabric which uses a play of diagonal lines
to create the illusion of a herringbone weave.

Quilt 24"x24"- 60x60 cm Rect.



The beauty of sharing all that we most love

The joy of discovering something different and new:
I want to feel this way at home as well, in every room of the house.







The pursuit of beauty represents a personality that pays attention to even the smallest details of every structure and surface.

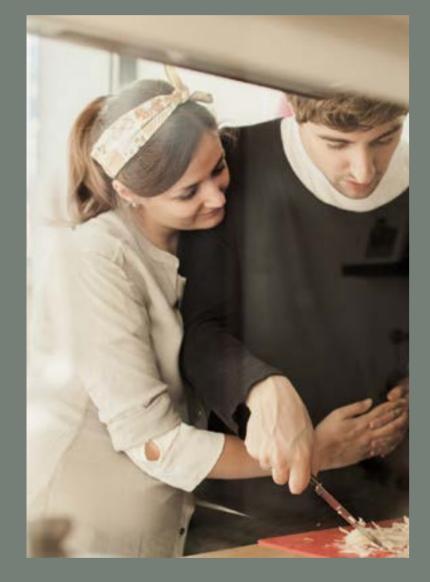
Quilt 24"x24 "- 60x60 cm Rect.







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Seeking equilibrium through the use of few elements, like the texture of Craft which offers a harmonious balance of delicate and refined hues.



Yarn 12"x24"- 30x60 cm Rect.









Home furnishings and special materials represent a desire to create spaces in which to live life to the fullest, surrounding oneself with artisan craftsmanship and innovation.

Rope 12"x24"- *30x60 cm* Rect.



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A new freshness is tempered by the softness of a surface that envelops and embraces you in feelings of comfort.

Cotton 12"x24"- 30x60 cm Rect._8"x24"- 20x60 cm Rect._Mosaic Basket Weave Cotton 12"x12"- 30x30 cm Rect.









Words and emotions are woven between the diagonal lines of the ceramic texture. Every line captures a different thought, returning it to the space through the reflections of light.

Wool 24"x24"- *60x60 cm* Rect.





PR()TECT

The exclusive Panariagroup technology for antimicrobial floor and wall coverings with the highest performance. To live healthy, safe and secure.



POWERFUL ACTION

eliminates microbes and prevents their reproduction



CONTINUE PROTECTION

always active, 24 hours a day, with and without sunlight



ETERNAL EFFECTIVENESS

thanks to the technology permanently integrated into the product



GUARANTEED QUALITY

by the partnership with **MICROBAN**

protect.panariagroup.it



COTTON



± 10 mm

24"x24" RECT 60x60 cm

<u>▼</u> 10 mm

12"x24" RECT 30x60 cm

₹ 10 mm 8"x24" RECT 20x60 cm

YARN



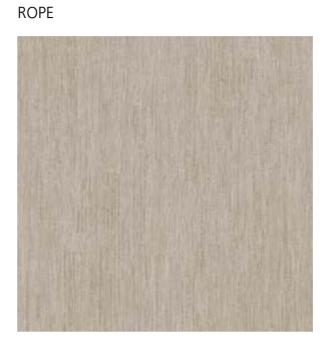
₹ 10 mm

24"x24" RECT 60x60 cm

∓ 10 mm

12"x24" RECT 30x60 cm

₹ 10 mm 8"x24" RECT 20x60 cm



± 10 mm

24"x24" RECT 60x60 cm

∓ 10 mm

12"x24" RECT 30x60 cm

± 10 mm 8"x24" RECT 20x60 cm

WOOL



<u>▼</u> 10 mm

24"x24" RECT 60x60 cm

<u>▼</u> 10 mm

12"x24" RECT 30x60 cm

₹ 10 mm 8"x24" RECT 20x60 cm

DECOS



MOSAIC BASKET WEAVE 12"x12" RECT



HERRINGBONE MODULUS A-B 10"x24" RECT 24,4x60 cm

± 10 mm





MOSAIC BASKET WEAVE HERRINGBONE MODULUS A-B 12 "x12" RECT 10" x24" RECT

DECOS



MOSAIC BASKET WEAVE 12"x12" RECT



HERRINGBONE MODULUS A-B 10 "x24" RECT 24,4x60 cm ₹ 10 mm



MOSAIC BASKET WEAVE 12"x12" RECT



HERRINGBONE MODULUS A-B 10 "x24" RECT 24,4x60 cm ± 10 mm





QUILT



★ 10 mm

24"x24" RECT 60x60 cm

<u>¥</u> 10 mm

12"x24" RECT 30x60 cm

± 10 mm 8"x24" RECT

DECOS

20x60 cm





TRIM PIECES



BULLNOSE 3^{1/8}"x12" RECT 8x30 cm All colors available

38

TECHNICAL FEATURES

Coloured-body glazed stoneware _ According to ANSI A 137.1 (Glazed Porcelain Tiles - P1 Class)

	TECHNICAL FEATURES	TEST METHOD ASTM	REQUIRED VALUES ANSI A 137.1	CRAFT SERIES VALUES
(†)	WATER ABSORPTION	ASTM C373	≤ 0.5%	CONFORMS
(<u>†</u>	BREAKING STRENGTH	ASTM C648	≥ 250 lbf	425 lbf
PEI	RESISTANCE TO SURFACE ABRASION	ASTM C1027	AS INDICATED BY MANUFACTURER	5: COTTON - YARN - ROPE - WOOL 4: QUILT
	LINEAR THERMAL EXPANSION	ASTM C372	NO PROVISION	$\alpha \le 8 \times 10^{-6} ^{\circ}\text{C}^{-1}$ $\alpha \le 4.4 \times 10^{-6} ^{\circ}\text{F}^{-1}$
*	STAIN RESISTANCE	ASTM C1378	AS INDICATED BY MANUFACTURER	A RESISTANT
	CHEMICAL RESISTANCE	ASTM C650	AS INDICATED BY MANUFACTURER	A RESISTANT(*)
*	FROST RESISTANCE	ASTM C1026	AS INDICATED BY MANUFACTURER	RESISTANT
	BOND STRENGHT	ASTM C482	≥ 50 PSI	CONFORMS
	SLIP RESISTANCE	ANSI A 137.1 BOT 3000	DCOF ≥ 0.42	≥ 0.42
	SHADE VARIATION	ANSI A 137.1	AS INDICATED BY MANUFACTURER	V2 SLIGHT VARIATION
	MINIMUM JOINT	RECT	-	2 MM
1	THICKNESS	SIZES 24"X24" - 60X60 CM 12"X24" - 30X60 CM 8"X24" - 20X60 CM	-	10 MM

^(*) No Hydrofluoric acid and and its derivatives

PACKINGS AND WEIGHTS

SIZES	SF / CTN	LINEAR FT / CTN	PIECES / CTN	CTN / PALLET	SF / PALLET	LBS / CTN	LBS / PALLET
24"x24" RECT	15.61	-	4	32	499.43	71.65	2,292.8
12 "x24" RECT	13.67	-	7	32	437.43	62.83	2,010.56
8"x24" RECT	11.95	-	9	-	-	53.57	-
MOSAIC BASKET WEAVE 12 "x12" RECT	4.84	-	5	-	-	20.67	-
HERRINGBONE MODULUS A-B 10"x24" RECT	5.54	-	6	-	-	7.72	-
BULLNOSE 3 ^{1/8} "x12" RECT	5.17	19.7	20	-	-	22.05	-



CERTIFICATIONS













PANARIA CERAMICA is a member of the U.S. Green Building Council: this is an organisation that promotes buildings that are environmentally responsible, profitable and healthy places to live and work.



Product designed in Italy

PANARIA CRAFT SERIES AND THE ENVIRONMENT



100% REUSE OF UNFIRED TILES

Crude waste generated by the process is reintegrated in the production cycle with no costs for the environment.

This contributes to the safeguard of natural resources.



100% REUSE/RECYCLING OF THE INDUSTRIAL WASTE - FIRED TILES

The waste-fired tiles are fully reused in the production cycle. In addition, at the end of life, the Panaria tiles can be recycled as materials for substrates for roads and buildings, thus reducing the use of gravel and natural aggregates commonly used in building.



100% WATER RECYCLING

The water used in the production process is 100% recycled. The water demand is strongly reduced by this mean. No industrial water is discharged in the ecosystem.



PANARIA PACKING MATERIAL IS 100% RECYCLABLE

(carton boxes, plastic packaging materials, wooden pallets, straps, etc.).



100% OF NON CERAMIC WASTE

Is differentiated and recycled in other production cycles.



LOW EMISSIONS IN THE ATMOSPHERE

Panaria production plant strictly complies to US Standards with a very small amount of gas emissions in the atmosphere.



SAFETY REQUIREMENTS: NO FIRE REACTION

All of Panaria's ceramic tile products are Class A building materials as described in ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials. This is due to the flame spread rating of (O) and smoke developed rating of (O) falling within the ranges of a Class A material. Other building codes refer to this as a Type I material in accordance with NFPA 255.



SAFETY REQUIREMENTS: DCOF ≥ 0.42

Panaria TRUE series has got a Dynamic Coefficient Of Friction \geq 0.42, as requested by ANSI A 137.1 "For level interior spaces expected to be walked upon when wet".



METHANE CONSUMPTION IS HIGHLY REDUCED

By the use of up to date technologies and customized installations.



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February 2017



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